

POSITION TITLE: LABORER, DEBURR, GENERAL (609.684-014)

REPORTS TO: MACHINE SHOP PRODUCTION CONTROL MANAGER

POSITION SUMMARY:

Performs any combination of following tasks to assist in machine shop activities:

ESSENTIAL JOB FUNCTIONS:

Works in deburr department to remove sharp edges, burrs and improve finishes as instructed:

- Removes metal chips and shavings from surfaces of machines, using rag or air hose, and wipes surfaces of machines with rag to remove excess oil.
- Cleans around work areas, using broom and shovel.
- Removes burrs or excess metal from machined parts, using files, sandpaper, emery cloth, or deburr machine.
- Communicates with co-workers and supervisor to receive instructions and coordinate activities.
- Inspects and measures parts to maintain statistical process control charts.

MARGINAL/LESS ESSENTIAL JOB FUNCTIONS:

Helps within other machine shop areas as needed. This may include shipping & receiving, assembly, mechanical identification, saw, inspection and thread rolling if necessary.

JOB QUALIFICATION REQUIREMENTS:

Training and Experience:

An understanding and ability to speak and write English. Some Machine Shop training course would be desired.

Physical Demands: The employee is required to: - stand, walk, push, pull, reach overhead, and bend to the floor - exert 50 to 100 pounds of force occasionally, and/or - exert 25 to 50 pounds of force frequently, and/or - exert up to 10 to 20 pounds of force constantly to move objects.

Licenses Required:

None

Visual Acuity: Near acuity and accommodation are required for reading machine dial gauges, blueprints, and precision measuring

instruments used in the inspection of parts.

Hearing Ability: Ability to monitor machine sounds to identify and diagnose changes in order to take appropriate action.

Working Conditions: the employee is subject to: - high noise levels from operating machines - physical hazards from moving equipment and machine parts - breathing fumes, dust and mist - skin exposure to oils and cutting fluid.

The employee may be required to follow other job-related instructions and to perform other job-related duties as requested, subject to all applicable state and federal laws.

THIS POSITION DESCRIPTION WAS WRITTEN BY:

THIS POSITION DESCRIPTION WAS APPROVED ON 3-19-96 BY THOMAS M. MUNDY